

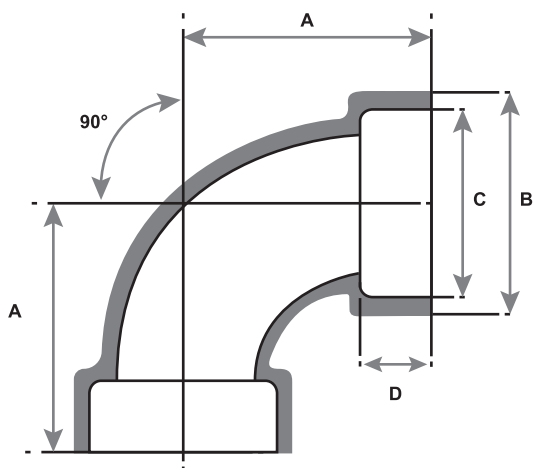
90° ELBOW LONG RADIUS SOCKET WELD

Specifcation: NAVSEA DWG 803-6397430
Pressure Rating: 400 PSIG (WOG)

Intended for use with Class 200 or 700
Copper Nickel Tube IAW MIL-T-16420

SERVICE RATING TABLE

Nominal Pipe Size (INCHES)	Maximum Working Pressure (LB/IN ²)	Maximum Temperature (°F)	Maximum Working Pressure (LB/IN ²)	Maximum Temperature (°F)
1/4 through 6	200	425	400	150
Above 6	150	425	250	150



70/30 CUNI
(ALLOY C715/C964)



90/10 CUNI
(ALLOY C706/C962)

AVAILABLE ALLOYS: CUNI 90/10 & CUNI 70/30

NOMINAL PIPE SIZE	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"
SMI P/N (90/10)	9L9SW040	9L9SW060	9L9SW100	9L9SW150	9L9SW200	9L9SW250	9L9SW300	9L9SW400	9L9SW450	9L9SW500	9L9SW550	9L9SW600
SMI P/N (70/30)	9L7SW040	9L7SW060	9L7SW100	9L7SW150	PL7SW200	9L7SW250	9L7SW300	9L7SW400	9L7SW450	9L7SW500	9L7SW550	9L7SW600
A	1.250	1.500	1.750	2.000	2.310	2.750	3.130	3.750	4.500	5.440	6.910	6.940
B	0.945	1.096	1.275	1.503	1.78	2.129	2.387	2.908	3.408	4.041	4.541	5.097
C	.545 (+/- .030)	.680 (+/- .030)	.845 (+/- .030)	1.055 (+/- .030)	1.320 (+/- .030)	1.665 (+/- .030)	1.905 (+/- .030)	2.380 (+/- .046)	2.880 (+/- .051)	3.505 (+/- .055)	4.005 (+/- .055)	4.505 (+/- .060)
D	25/94	5/16	3/8	13/32	7/16	1/2	5/8	23/35	25/32	77/93	7/8	29/32

NOTES: Fittings may be ordered with reduced ends and/or female threads.